



# PRODUCT DATA SHEET

Issue Date: 26.02.11

## “FUTURA” DOPE DYED BLACK FIBRE - HT

“Futura” dope dyed black fibre is manufactured by gravimetric dosing of the pigment through the master batch route. Futura” dope dyed black fibre is eco friendly and certified as per Oeko – Tex standard 100. Good to Excellent fastness properties and consistency in shade are unique to Futura Dope Dyed Black fibres. Futura black tow can be cut to the required length and can be blended with cotton / viscose. It is available as crimpless tow also.

### Features

- ❖ Good to Excellent Colour Fastness Properties
- ❖ Available in different cross sections (Circular / Trilobal/ special profile etc).
- ❖ Certified as per Oeko–Tex standard 100

### Specification

Characteristics	Unit	1.4 D	2.0 D	3.0 D	Futura Test Method
Denier	No.	1.4 ± 5%	2.0 ± 5%	3.0 ± 5%	FPL – WI – 20-25-08
Tenacity	gpd	5.4 ± 0.2	5.1 ± 0.2	4.2 ± 0.2	FPL – WI – 20-25-08
Elongation	%	24 ± 4	25 ± 5	30 ± 5	FPL – WI – 20-25-08
Crimps	No./Inch	11 ± 1	10 ± 1	10 ± 1	FPL – WI – 20-25-06
Finish	%	0.18 ± 0.02	0.20 ± 0.02	0.20 ± 0.02	FPL – WI – 20-25-02

**Denier:** Range between 1.4 and 15.0 denier

**Crimp Forms:** Continuous Tow - available with crimps and without crimps.

**Lustre:** Normal, Bright

**PACKING:**

Bale Wrapper:	Woven HDPE/PP with inner PE liner.
Bale Dimensions:	1120 x 700 x 1070 mm.
Net Weight per bale:	320 – 350 Kgs
Quantity in 1 x 40' FCL:	25000 kg. approx.

**Safety Aspects:**

a) Please refer the MSDS of Futura Polyester Staple Fibre / Tow

**b) Handling & Storage****Handling (Personnel):**

Avoid breathing hot vapors, oil mists and airborne fibres, wash thoroughly after handling.

**Personal Precautionary Measures:**

No special precautionary measures should be needed under anticipated conditions of use

**Storage:**

Store cartons and bales in accordance with good material handling practices.

**c) Prevention of Fire and Explosion**

Keep away from contact with oxidizing materials. Material will not burn unless preheated. Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots), including a positive pressure, NIOSH approved, self-contained breathing apparatus.

**Contact Address:**

FUTURA FIBRES

A division of FUTURA POLYESTERS LIMITED Tel: 91 44 2594 1313 - 17

1-A Kamarajar Salai,

Fax: 91 44 2594 1566, 1054

Manali, Chennai - 600 068

E-mail: <[futurach@faturapolyesters.com](mailto:futurach@faturapolyesters.com)>

India

Website: [www.faturapolyesters.com](http://www.faturapolyesters.com)

**All Products are under continual improvement. Right is reserved to modify product/process without prior notice subject to performance criteria as per Product Data Sheet.**