



Product Data Sheet

Issue Date : 01.01.10

Product Name Futura SilicaPET – Type 410

Recommended Applications

- ▶ Film applications.

Product Features

- ▶ Futura SilicaPET is a PET based copolyester resin containing Silica.
- ▶ Intrinsic Viscosity and Silica content can be customized.
- ▶ Futura SilicaPET is completely recyclable under SPI code no.1.

Properties

Characteristic	Unit	Type 410	Test Method
		D8	
Intrinsic Viscosity @ 30°C	dL/g	0.64 ± 0.02	FPL-QP-V-20-58
b* Color (as such)	CIE Lab	1.0 max.	FPL-QP-S-20-55-Part-B-XXI
Carboxyl Number	meq/kg	40 max.	FPL-QP-T-20-55-Part-B-VIII
Melting Point	°C	252 ± 3	FPL-QP-DSC-20-55-Part-B-XVIII #
Silica content	ppm	600 ± 50	FPL-QP-A-20-55-Part-B-XXIV
Bulk Density	g/cc	0.80 ± 0.10	FPL-QP-P-20-55-Part-B-XX
Weight of 20 Chips	mg	300 ± 50	FPL-QP-W-20-55-Part-A-I
Moisture (when packed)	wt.%	0.25 max.	FPL-QP-E-20-55-Part-B-VI

Determined using DSC second heating cycle.

Packing

Resin can be supplied in 900 kg PP jumbo bags with LDPE liner at 20 bags per 20 ft FCL container as required.

Contact Address

Futura Polymers,
a division of Futura Polyesters Limited,
1-A Kamarajar Salai, Manali,
Chennai, India - 600 068.

Tel : + 91 44 25941313 – 17, 25941704 – 05
Fax : + 91 44 25941615, 1054, 1566
e-mail : futurach@futura polyesters.com
Web : www.futura polyesters.com

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